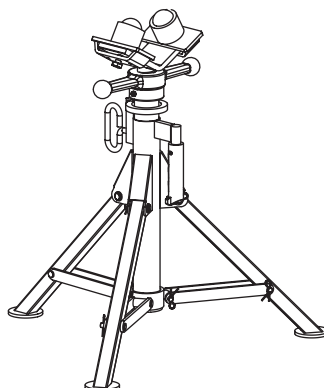


REX PIPE SUPPORT

HG-200

OPERATION MANUAL



Be sure to read this Operation Manual before using the product.

- Note -

- Be sure to hand this operation manual to the user.
- To ensure safe and efficient use, read the manual thoroughly before using the product.
- Be sure to keep the manual where the operator can refer to it whenever necessary.

Date of purchase:


Year


Month


Distributor:

Definitions of  **WARNING** and  **CAUTION**

In this operation manual, warnings are divided into  **WARNING** and  **CAUTION**.

 **WARNING** : indicates actions which could possibly result in death or severe injury to the user if the product is used incorrectly.

 **CAUTION** : indicates actions which could possibly result in injury to the user, or physical damage, if the product is used incorrectly.

Even items labelled  **CAUTION** could have serious results under certain conditions.

Be sure to observe these warnings carefully as they greatly affect safety.

- If this operation manual is lost or damaged, promptly order a replacement from your distributor or our sales department.
- Parts and specifications are subject to change without prior notice, due to improvements in quality, performance or safety standards. In such cases, the contents, photographs, illustrations, etc. in this manual may be different to the product you have purchased.

Precautions

Thank you for purchasing a REX product.

Our product will give you years of reliable service if you simply follow the instructions in this manual carefully.

Before using the product, therefore, make sure you read the manual from start to finish, paying particular attention to the Precautions.

To avoid accident and injury, never use the product for any purposes other than those described in this manual.

Should you need further advice, contact your distributor or REX Industries Co., Ltd.

Precautions

1. Place the pipe on the support gently.

Place the pipe on the rollers with care. Dropping the pipe on the support can lead to injury or damage to its parts.

2. Do not let the support fall over.

Make sure the legs are placed on a flat, stable surface. If the legs are not stable, the support could topple over when placing a pipe on it.

3. Clean the rollers regularly.

If scrap or dirt gets stuck to the rollers, they can rust up, stop turning and damage the pipe.

4. Avoid getting your hands and fingers caught.

When you fold up the legs be careful not to let your hands and fingers get too close to stop the ring. There is a danger of hurting yourself.

Main Parts

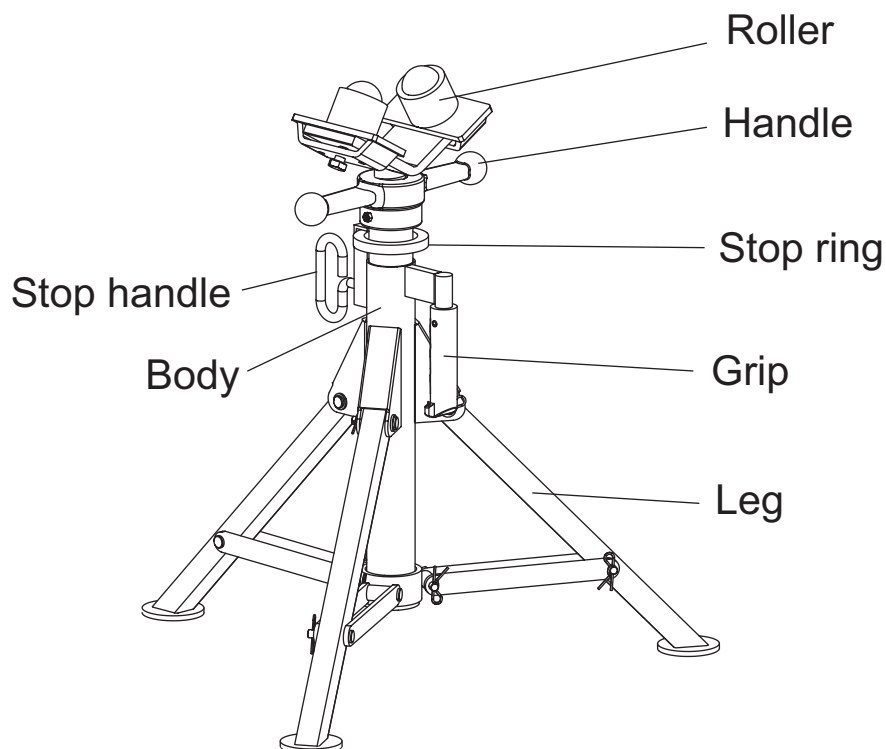
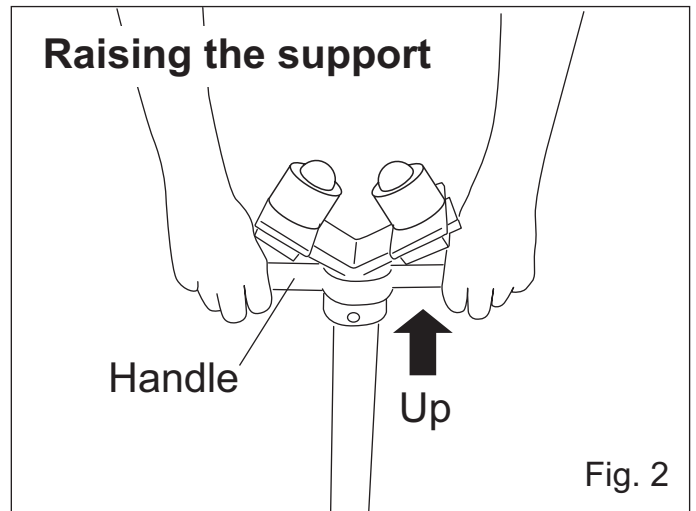
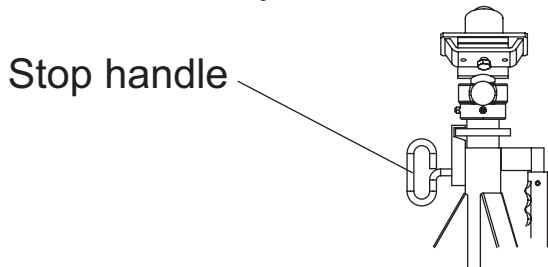


Fig. 1

Adjusting the height

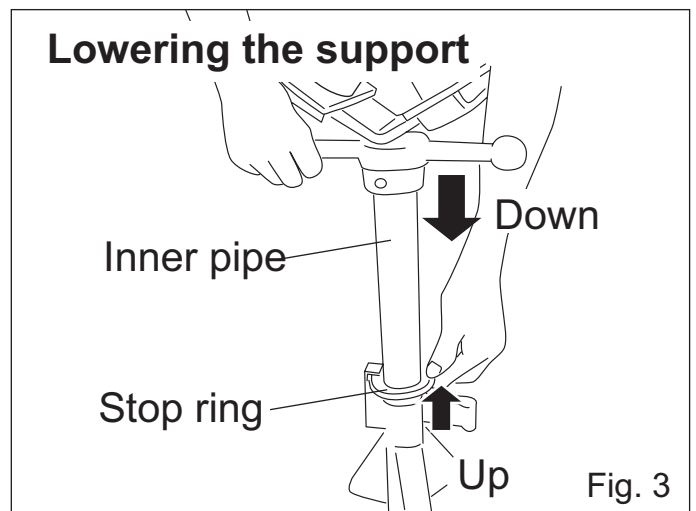
1. Making the support higher (Fig. 2)

Unscrew the stop handle, then pull the handle up as shown in Fig.2. The stop ring will disengage and you can raise the body.



2. Lowering the support higher (Fig. 3)

As shown in Fig. 3, if you lift the stop ring, you can lower the unit. The lock on the inner pipe will disengage and the support will lower under its own weight.

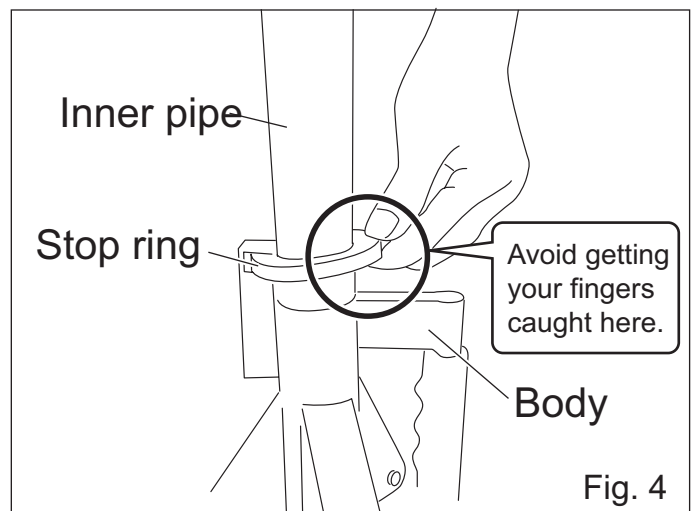


⚠ CAUTION

Be careful not to get your fingers caught between the stop ring and the body of the support. (Fig. 4)

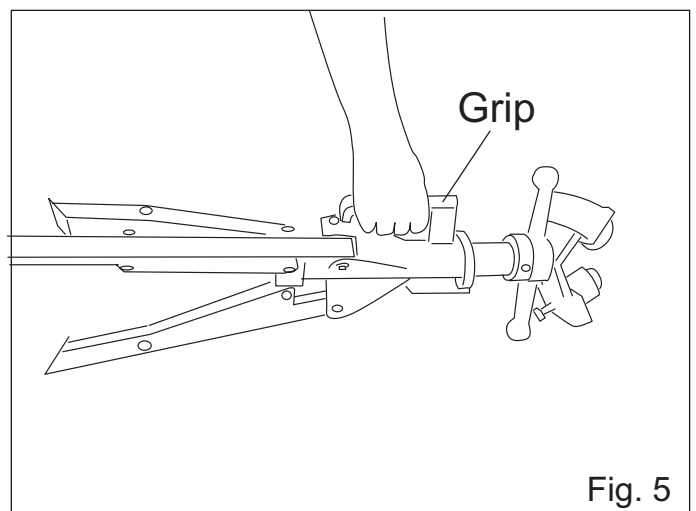
When you lift up the stop ring and the lock on the inner pipe disengages, the unit will lower under its own weight. When the inner pipe disengages, be sure to support the main body of the support.

Once you have adjusted the height, tighten the stop handle.



Carrying the support

Always use the grip to carry the support. (Fig.5)



Guarantee and Exemption from Liability

1. Should this product happen to break down for no apparent reason, despite normal and correct use, repairs and service parts shall be provided free of charge as outlined below.

Repairs shall be provided free of charge for a period of one year from date of purchase. Dates, procedures and methods for providing repairs and service parts shall be decided in consultation with the customer.

After the one-year guarantee period, all repairs and service parts will be charged.

Repairs may be charged even within the guarantee period under the following circumstances:

- if the product has not been used according to the instructions in the Operation Manual
- if it has been used for anything other than its intended purpose
- if it has not been repaired according to the Operation Manual or if it has been remodeled
- if consumables need replacing
- if it has been handled in an inappropriate way.

2. REX will accept no responsibility under the following circumstances:

- if a malfunction or accident occurs as a result of fire, abnormal fluctuations in voltage, damage from flood, earthquakes, lightning or other natural disasters, war, conflict, riot, terrorism or pollution, etc.
- when the product has not been operated according to the Operation Manual
- when the product has been used incorrectly, repaired or remodelled inappropriately
- when a malfunction or accident results from using the product, or leaving it lying around and/or if it is exposed to the elements
- when a malfunction or accident results from using the product either while or after using it.

3. Any costs incurred by the manufacturer shall not exceed the purchase price of the product.

REX

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