

# Optional Accessories

## CASTER, THREADER CART



| Code No. | Model           | Remarks                 |
|----------|-----------------|-------------------------|
| 1702AJ   | N100A Wheel set | for N100A               |
| 1702AU   | 150A Wheel set  | for 150A                |
| 170245   | Threader Cart*  | without Adapter         |
| 170255   | Adapter P50A    | for N50A / P50A / R50A  |
| 170266   | Adapter NP50A   | for NP50A / NR50A       |
| 170265   | Adapter S80A    | for N80A / S80A / NP80A |



## CUTTER WHEELS for threading machines



| Code No. | Type (Product name)  | Use                  |
|----------|--|----------------------|
| 135076   | Cutter wheels for threading machines (40-150A)                 | Steel pipe           |
| 135077   | Cutter wheels for threading machines (N20A / S25A / NS25A)     |                      |
| 135070   | Cutter wheels for stainless steel pipe (40-150A)               | Stainless steel pipe |
| 135071   | Cutter wheels for stainless steel pipe for N20A / S25A / NS25A |                      |

## MAGNETER, MAGNET, SCRAP BRUSH

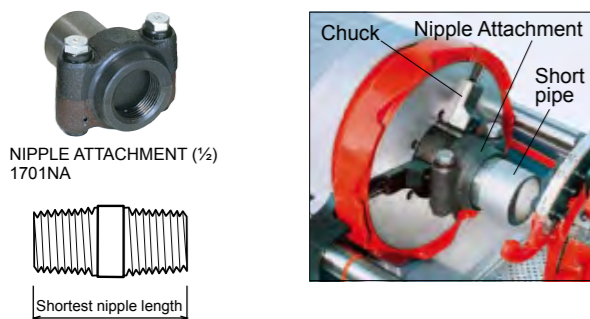


- The most suitable tool for removing scrap from the machine oil tank (Magneter Magnet).
- Easily removes scrap / waste from the end of a pipe (Scrap Brush).
- Scrap brush: used for removing scrap and dust at the end of pipe.

| Code No. | Type (Product name) | Dimensions (mm) | Weight (g) |
|----------|---------------------|-----------------|------------|
| 17027A   | Magneter            | φ60 x φ98 x 198 | 270        |
| 17027B   | Magnet              | φ64 x φ76 x 18  | 180        |
| 472000   | Scrap Brush         | 15A - 25A       | 80         |

## NIPPLE ATTACHMENT

15A - 100A (1/2" - 4")



Saves wasting short pipes. Suitable for internally coated pipes.

| Code No. |        | Type (Model)               | Size   | Shortest length(mm) | Weight (kg) |
|----------|--------|----------------------------|--------|---------------------|-------------|
| BSPT     | NPT    |                            |        |                     |             |
| 1701NL   | -      | Nipple attachment 3/8"     | 10A    | 55                  | 1.5         |
| 1701NA   | 1701N0 | Nipple attachment 1/2"     | 15A    | 45                  | 1.5         |
| 1701NB   | 1701N1 | Nipple attachment 3/4"     | 20A    | 50                  | 1.5         |
| 1701NC   | 1701N2 | Nipple attachment 1"       | 25A    | 55                  | 1.5         |
| 1701ND   | 1701N3 | Nipple attachment 1 1/4"   | 32A    | 65                  | 1.9         |
| 1701NE   | 1701N4 | Nipple attachment 1 1/2"   | 40A    | 65                  | 1.9         |
| 1701NF   | 1701N5 | Nipple attachment 2"       | 50A    | 70                  | 2.8         |
| 1701NG   | 1701N6 | Nipple attachment 2 1/2"   | 65A    | 75                  | 3.2         |
| 1701NH   | 1701N7 | Nipple attachment 3"       | 80A    | 80                  | 3.5         |
| 1701NK   | 1701N9 | Nipple attachment 4"       | 100A   | 100                 | 4.85        |
| -        | -      | Nipple attachment T-wrench | M10x17 | -                   | -           |

## THREAD GAUGES

15A - 150A (1/2" - 6")



For checking male taper threads.

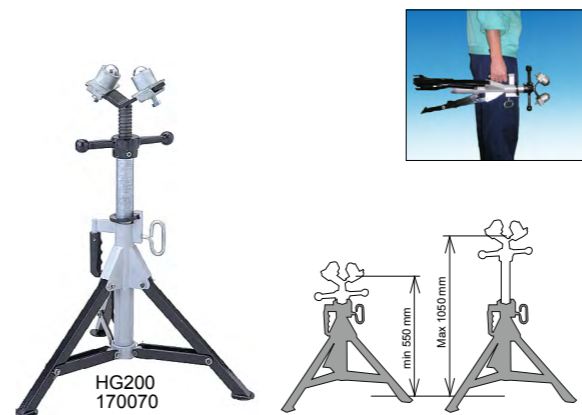
| Code No. | Type (Model)  | Size                               |
|----------|---|------------------------------------|
| 473001   | Thread Gauge Set (1/2", 3/4", 1")                     | 1/2", 3/4", 1" with metal case     |
| 473002   | Thread Gauge Set (1/2", 3/4", 1", 1 1/4", 1 1/2", 2") | 1/2", 3/4", 1", 1 1/4", 1 1/2", 2" |
| 473010   | Thread Gauge 1/2"                                     | 15A                                |
| 473011   | Thread Gauge 3/4"                                     | 20A                                |
| 473012   | Thread Gauge 1"                                       | 25A                                |
| 473013   | Thread Gauge 1 1/4"                                   | 32A                                |
| 473014   | Thread Gauge 1 1/2"                                   | 40A                                |
| 473015   | Thread Gauge 2"                                       | 50A                                |
| 473016   | Thread Gauge 2 1/2"                                   | 65A                                |
| 473017   | Thread Gauge 3"                                       | 80A                                |
| 473019   | Thread Gauge 4"                                       | 100A                               |
| 473020*  | Thread Gauge 5"                                       | 125A                               |
| 473021*  | Thread Gauge 6"                                       | 150A                               |

\* Produced to order

• Refer to Pg. 53 (Thread Inspection) for how to use the thread Thread

# Optional Accessories

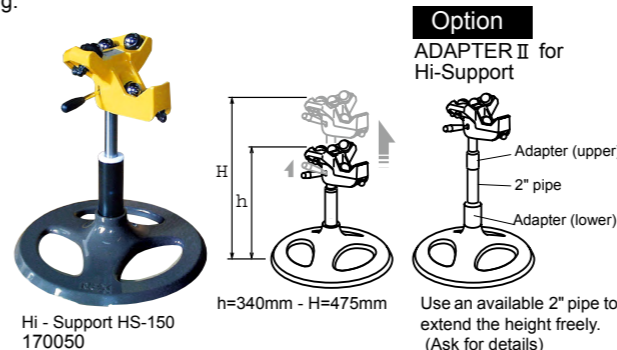
## PIPE SUPPORT HG200 25A - 200A (1" - 8")



| Code No. | Type (Product name) | Height (mm) | Applicable Pipe (in.) |
|----------|---------------------|-------------|-----------------------|
| 170070   | Pipe Support HG200  | 550 - 1050  | 1 - 8                 |

## HI-SUPPORT HS-150 25A - 150A (1" - 6")

Height can easily be adjusted with strangle lever thanks to a special gas spring.



| Code No. | Type (Product name) | Height (mm) | Applicable Pipe (in.) |
|----------|---------------------|-------------|-----------------------|
| 170050   | Hi - Support HS-150 | 340 - 475   | 1 - 6                 |
| 170056   | ADAPTER II          | -           | -                     |

## PIPE SUPPORT LG150 / LG300 25A - 300A (1" - 12")



| Code No. | Type (Product name) | Height (mm)   | Applicable Pipe (in.) |
|----------|---------------------|---------------|-----------------------|
| 341109   | Pipe Support LG150  | 629.5 - 794.5 | 1 - 6                 |
| 341110   | Pipe Support LG300  | 471 - 668     | 8 - 12                |

## NS25A SUPPORT 8A - 25A (1/4" - 1")



| Code No. | Type (Product name) | Height (mm) | Applicable Pipe (in.) |
|----------|---------------------|-------------|-----------------------|
| 170030   | NS25A Support       | 165 - 230   | 1/4 - 1               |

## Chuck Jaw Insert Table

| Chuck Type | Chuck jaw insert type    | Image | Current Machine   | OLD Machine  |
|------------|--------------------------|-------|-------------------|--|
| RT-type    | RT50A-80A (70RT)         |       | -                 | 32A mini 40A 50ADX 80ADX N50A Non-CE N80A Non-CE S80A Non-CE                     |
|            | RT100A-150A (A0RT)       |       | N100A Non-CE 150A | 90A III 100ADX   |
|            | NS type (G0NS)           |       | NS25A             | N40A CE  |
| K-type     | RS type 100A-150A (A0RS) |       | N100A CE          | -  |
|            | S type 40A-90A (70KS)    |       | NP50A NR50A NP80A | N50A CE P50A(V) R50A(V) N80A CE 90A III (KW) mini 40A after Jun 1983 S80A CE, TW |

## Carbon Brush Table

| Current Machine         | Brush Code |
|-------------------------|------------|
| NS25A, S40A             | MYM2       |
| NP/NR50A, NPG150, NP80A | PMM10      |
| RG150                   | FM10       |

| Old Machine      | Brush Code |
|------------------|------------|
| N25A             | TYM2       |
| N40A             | GM10       |
| N50A, P50A, R50A | NM10       |
| N80A, S80A       | FM10       |
| 80ADX            | 7M10       |

## 70KS Chuck Jaw Insert Set

